C E R T I F I C A T E

TÜVNORD/15085/CL1/617/26/0

Report no. / Manufacturer no. / Validity notice: 8124779318 / 30625 / 2026-03-18 - 2029-03-17

Welding of railway vehicles and components according to EN 15085-2:2020+A2:2025

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Sönmez Transformatör Sanayi ve Ticaret A.Ş
Makine İhtisas Organize Sanayi Bölgesi 5. Cadde No: 31
41455 Dilovasi/KOCAELI
Türkiye

fulfills the requirements of the TNS-EN15085 certification scheme
for the scope

EN 15085-2 classification level CL1
in the type of activity D, P, S

in the range indicated in the annex.

Lead auditor:
B.Sc. ARSLAN

Hamburg, 2026-03-18

signed on original
certification body, Dipl.-Ing. (FH) ROHARDT

European Committee for Welding of Railway Vehicles
ECWRV

Scope of the certificate

TÜVNORD/15085/CL1/617/26/0

Report no. / Manufacturer no. / Validity notice: 8124779318 / 30625 / 2026-03-18 - 2029-03-17

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2	t ≥ 3 mm	FW
135	1.1	t = 1.4 - 5.6 mm D ≥ 44.5 mm	BW
	1.2, 8.1, 8.1/1.2	t ≥ 3 mm	FW
	1.2, 1.2/8.1, 1.3/8.1, 8.1	t = 3 - 60 mm	BW
	1.2/1.3, 1.2/8.1, 1.3, 1.3/8.1	t = 3 - 12 mm	FW
	8.1, 8.1/1.2	t = 3 - 24 mm	BW
141	1.1	t = 1.4 - 5.6 mm D ≥ 44.5 mm	BW
	8.1/1.3	D ≥ 7.2 mm	FW
311	31	t = 3 - 10 mm	FW
783	1.2/8.1, 1.3, 8.1	D ≤ 12 mm	stud welding

Area of Application:

- New build of components for railway vehicles
- Design of components for railway vehicles
- Purchase and supply of welded components

Responsible welding coordinator(s): Sibğetullah Balta, Level A (IWE) [external] born: 1985

1st deputy(ies) of the responsible welding coordinator(s): Burak Bayrak, Level A (IWE) born: 1996

Others deputies: Sertaç Başaran, Level C born: 1995

Remarks:

European Committee for Welding of Railway Vehicles
ECWRV